

# PHT Escalate

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : PHT Escalate  
Product code : M77418ExCA  
Other means of identification : WA Reg. No. 7001-04002

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

JR Simplot Company  
P.O. Box 70013  
Boise, ID 83707  
T 1-208-336-2110

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC 1-800-424-9300

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Met. Corr. 1 H290

Full text of H-phrases: see section 16

#### 2.2. Label elements

##### GHS-US labelling

Hazard pictograms (GHS-US) :



GHS05

Signal word (GHS-US) : Warning  
Hazard statements (GHS-US) : H290 - May be corrosive to metals  
Precautionary statements (GHS-US) : P234 - Keep only in original container  
P390 - Absorb spillage to prevent material damage  
P406 - Store in corrosive resistant/... container with a resistant inner liner

#### 2.3. Other hazards

No additional information available

#### 2.4. Unknown acute toxicity (GHS-US)

Not applicable

### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

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Name	Product identifier	%	GHS-US classification
Proprietary		70 - 90	Not classified
phosphoric acid	(CAS No) 7664-38-2	10 - 20	Met. Corr. 1, H290 Skin Corr. 1B, H314
citric acid	(CAS No) 77-92-9	1 - 10	Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of H-phrases: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : Allow victim to breathe fresh air. Allow the victim to rest.
- First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
- First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persist.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.
- Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

No additional information available

#### 5.3. Advice for firefighters

- Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

- Emergency procedures : Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Ventilate area.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.

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### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

PHT Escalate		
ACGIH	Not applicable	
OSHA	Not applicable	
Proprietary		
ACGIH	Not applicable	
OSHA	Not applicable	
phosphoric acid (7664-38-2)		
ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
ACGIH	ACGIH STEL (mg/m <sup>3</sup> )	3 mg/m <sup>3</sup>
OSHA	Not applicable	
citric acid (77-92-9)		
ACGIH	Not applicable	
OSHA	Not applicable	

### 8.2. Exposure controls

Personal protective equipment : Avoid all unnecessary exposure.

Hand protection : Wear protective gloves.

Eye protection : Chemical goggles or safety glasses.

Respiratory protection : Wear appropriate mask.

Other information : Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Clear Amber Liquid.

Colour : Amber

Odour : Slight polyether odor

Odour threshold : No data available

pH : No data available

Melting point : No data available

Freezing point : No data available

Boiling point : No data available

Flash point : 94 °C

Relative evaporation rate (butylacetate=1) : No data available

Flammability (solid, gas) : No data available

Explosive limits : No data available

Explosive properties : No data available

Oxidising properties : No data available

Vapour pressure : No data available

Relative density : 1.273 - 1.321

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Relative vapour density at 20 °C	: No data available
Solubility	: Water: Solubility in water of component(s) of the mixture : • phosphoric acid: Complete • citric acid: 59 g/100ml
Log Pow	: No data available
Log Kow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No additional information available

### 10.2. Chemical stability

Stable. Not established.

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids. Strong bases.

### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

PHT Escalate	
LD50 oral rat	5000 mg/kg
LD50 dermal rat	5050 mg/kg
ATE US (oral)	5000.000 mg/kg bodyweight
ATE US (dermal)	5050.000 mg/kg bodyweight

phosphoric acid (7664-38-2)	
LD50 oral rat	4400 mg/kg (Rat)
ATE US (oral)	4400.000 mg/kg bodyweight

citric acid (77-92-9)	
LD50 oral rat	3000 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; 11700 mg/kg bodyweight; Rat; Experimental value)
LD50 dermal rat	> 2000 mg/kg bodyweight (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)
ATE US (oral)	3000.000 mg/kg bodyweight

Skin corrosion/irritation	: Not classified.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified

Based on available data, the classification criteria are not met

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Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.

### SECTION 12: Ecological information

#### 12.1. Toxicity

phosphoric acid (7664-38-2)	
LC50 fish 1	138 mg/l (96 h; Pisces; Pure substance)
LC50 other aquatic organisms 1	240 mg/l (96 h; Protozoa; Pure substance)
LC50 fish 2	100 - 1000 mg/l (Pisces; Pure substance)
LC50 other aquatic organisms 2	100 - 1000 mg/l (Pure substance)
TLM fish 1	138 ppm (24 h; Gambusia affinis; Pure substance)
Threshold limit other aquatic organisms 1	240 mg/l (96 h; Protozoa; Pure substance)
Threshold limit other aquatic organisms 2	100 - 1000, Pure substance
citric acid (77-92-9)	
LC50 fish 1	2600 mg/l (48 h; Leuciscus idus; pH = 7)
EC50 Daphnia 1	120 mg/l (72 h; Daphnia magna; pH < 7)
LC50 fish 2	1516 mg/l (96 h; Lepomis macrochirus)
EC50 Daphnia 2	85 mg/l (Daphnia magna)
Threshold limit algae 1	80 mg/l (192 h; Microcystis aeruginosa; Reproduction)
Threshold limit algae 2	640 mg/l (168 h; Scenedesmus quadricauda)

#### 12.2. Persistence and degradability

PHT Escalate	
Persistence and degradability	Not established.
Proprietary	
Persistence and degradability	Not established.
phosphoric acid (7664-38-2)	
Persistence and degradability	Biodegradability: not applicable. No (test) data on mobility of the components available. Not established.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
citric acid (77-92-9)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. Not established.
Biochemical oxygen demand (BOD)	0.420 g O <sub>2</sub> /g substance
Chemical oxygen demand (COD)	0.728 g O <sub>2</sub> /g substance
ThOD	0.686 g O <sub>2</sub> /g substance
BOD (% of ThOD)	(20 day(s)) 0.89

#### 12.3. Bioaccumulative potential

PHT Escalate	
Bioaccumulative potential	Not established.
Proprietary	
Bioaccumulative potential	Not established.
phosphoric acid (7664-38-2)	
Log Pow	-0.77 (Estimated value)

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phosphoric acid (7664-38-2)	
Bioaccumulative potential	Bioaccumulation: not applicable. Not established.
citric acid (77-92-9)	
Log Pow	-1.72 (Experimental value)
Bioaccumulative potential	Bioaccumulation: not applicable. Not established.

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

### Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN3264 Corrosive liquid, acidic, inorganic, n.o.s., 8, III

UN-No.(DOT) : UN3264

Proper Shipping Name (DOT) : Corrosive liquid, acidic, inorganic, n.o.s.

Transport hazard class(es) (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

DOT Packaging Bulk (49 CFR 173.xxx) : 241

DOT Symbols : G - Identifies PSN requiring a technical name

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).

T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / (1 + a (tr - tf))$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other : 40 - Stow "clear of living quarters"

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### Additional information

Other information : Contains PHOSPHORIC ACID.

### ADR

No additional information available

### Transport by sea

No additional information available

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### PHT Escalate

Not listed on the United States TSCA (Toxic Substances Control Act) inventory

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory except for:

Proprietary	CAS No	70 - 90
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This product or mixture does not contain a toxic chemical or chemicals in excess of the applicable de minimis concentration as specified in 40 CFR §372.38(a) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

#### phosphoric acid (7664-38-2)

Not listed on the United States SARA Section 313

RQ (Reportable quantity, section 304 of EPA's List of Lists)	5000 lb
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### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

No additional information available

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

Not classified

#### National regulations

No additional information available

### 15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer and/or reproductive harm

#### phosphoric acid (7664-38-2)

U.S. - Massachusetts - Right To Know List  
U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

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### Full text of H-phrases:

Eye Irrit. 2A	Serious eye damage/eye irritation, Category 2A
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H319	Causes serious eye irritation

### SDS US (GHS HazCom 2012)

*Disclaimer: This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE CONCERNING THE INFORMATION HEREIN PROVIDED. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information nor do we offer warranty against patent infringement.*